

JE Acrylic Enamel

Background

JE is a fast drying single stage acrylic enamel designed for today's economy minded collision centers.

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Color

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Reducer

JR505 / JR4070 Fast (55°F-65°F), JR506 / JR4080 Medium (65°F-75°F), JR507 / JR4090 Slow (75°F-85°F), JR508 Very Slow (85°F-95°F).

Compatible Substrates

Cleaned, sanded, cured, cleaned and sanded OEM and refinish coatings.

JE may be applied over:

JP202 2K Primer Surfacer
 JP205 Polyester Primer/Filler
 JP215 Etch Primer*
 JP233 1K Acrylic Primer
 JP285 2K Urethane Surfacer
 JP301 Plastic Adhesion Promoter
 JP315 1K Acrylic Sealer
 JP354 2.1 VOC Multi Purpose Primer-White
 JP355 2.1 VOC Multi Purpose Primer-Gray
 JP356 2.1 VOC Multi Purpose Primer-Black
 JP371 Epoxy Primer-White
 JP375 Epoxy Primer-Gray
 JP377 Epoxy Primer-Black
 JP385 2K Sealer

*Prime before topcoating

Preparation

Surface cleaning

JX101 Wax and Grease Remover, JX992 Plastic Cleaner, SXA330 Wax and Grease Remover, SWX350 H₂O-So-Clean.

Sanding

400 grit (machine or dry hand) or 500 grit (wet) on old finishes and primer surfacers

Mixing

Ratios



JE : JR50x / JR40xx
 4 : 1

Potlife Indefinite

Additives **JX994** Fisheye Eliminator ½ oz. to RTS quart

Tinting JE may be tinted up to 10% with J mixing bases.

Note: If clearcoating, JE Activated must be used. See data sheet SLJEA.

Application

Coats



3 coats or until hiding

Air pressure



HVLP 10 psi at the air cap
 Conventional 40 - 50 psi at the gun

Gun setup

1.3 - 1.6 mm or equivalent

Dry Times

Between coats



5 - 10 minutes at 70°F (21°C)

Air dry



Dust: 10 Minutes
 Tack: 30 - 40 minutes
 Tape: 4 hours
 Dry: 16 hours at 70°F (21°C) to polish and put into service.

Force Dry

30 minutes at 140°F (60°C), wait 8 hours to polish and put into service.

IR 10 - 15 minutes

Clean Up

Clean spray guns, gun cups, storage pots thoroughly with JR Reducer, JT501 General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

VOC

Package 4.50 lbs./gal (539 gm/L)
 Applied Less exempts (4:1) 5.00 lb./gal (599 gm/L) max

Total dry film build

Applied (4:1) 2.0 - 2.5 mils

Square foot coverage at 1 mil

Applied (4:1) 497 sq. ft. / gal. @100% transfer

Limitations

ShopLine JE should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.

Material Safety Data Sheet:

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Shop-Line* Distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Shop-Line* Distributor for the most up-to-date information.